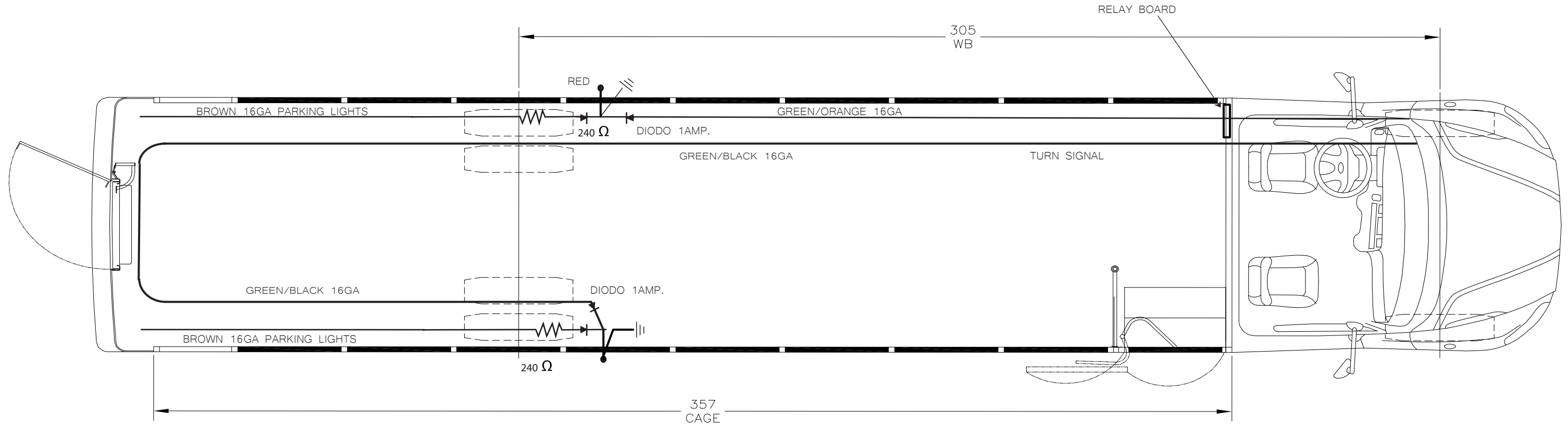



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REVISIONS			
REV	DESCRIPTION	DATE	APPD

NOTE: CONNECTS WITH FACTORY HARNESS CABIN.
 WIRES: BLUE/WHITE DRIVER
 GREEN/YELLOW PASSENGER



-3	-2	-1	ITEM NO.	DWG SIZE	PART NO.	DWG NO.	DESCRIPTION	NOTES
LIST OF MATERIALS								
UNLESS OTHERWISE SPECIFIED								
DO NOT SCALE THIS DRAWING. ALL DIMENSIONS ARE IN INCHES.								
ALL DIAMETERS TO BE CONCENTRIC TO COMMON CENTER LINE WITHIN .005 TIR.								
CYLINDRICAL SURFACES AND FACES TO BE SQUARE WITHIN .005 PER INCH.								
THREADS PER ASA AND SAE STANDARDS.								
BREAK ALL SHARP EDGES .005/.015 R OR .005/.015 X 45°±5° CHAMFER.								
HOLE DIA		TOL-.002	HOLE DIA		TOL-.002	HOLE DIA		TOL-.002
.013-.125		+ .003	.251-.500		+ .005	.751-1.000		+ .009
.126-.250		+ .004	.501-.750		+ .007	1.001-2.000		+ .011
TOLERANCES ON:			FRACTIONS			ANGLES		SURFACE FINISH
DECIMALS			±1/64			±1°		63/√
.XXX±.010 .XX±.03								
MATERIAL:				FINISH:				
ANA	DRA. BIELA MORALES ZAPIEN			16/12/2013	DESIGN			
CHK					APPD			
								
SPEC CONTROL DWG.								
FREIGHTLINER M2								
TURN SIGNALS								
SIZE	PART NUMBER			DRAWING NUMBER			REVISION	
C							N/C	
SCALE:								SHEET 1 OF 2