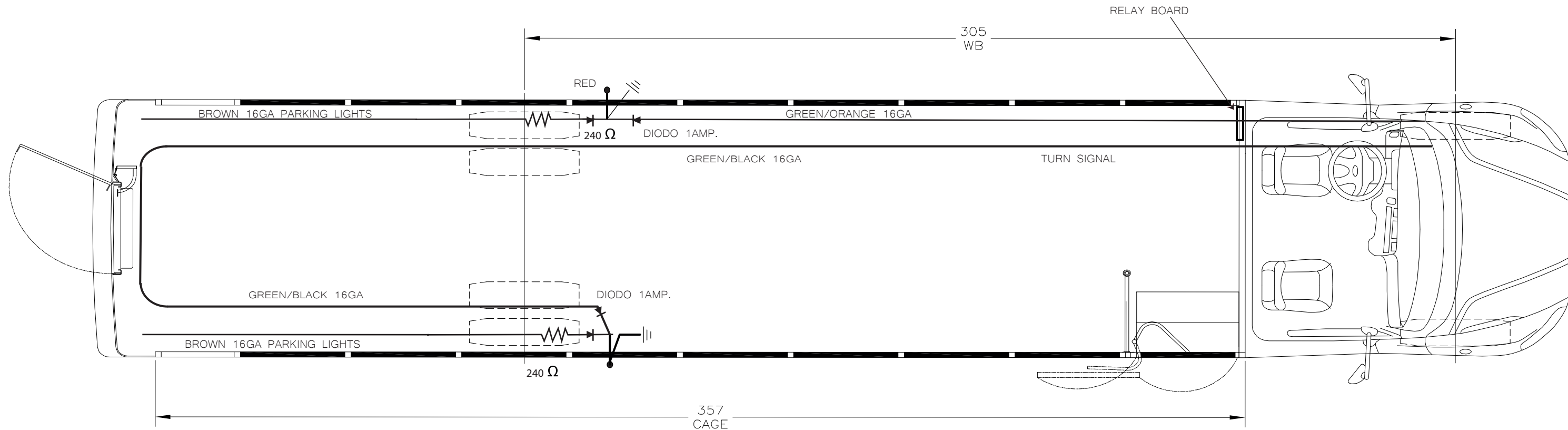


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REVISIONS			
REV	DESCRIPTION	DATE	APPD

NOTE: CONNECTS WITH FACTORY HARNESS CABIN.
 WIRES: GRAY/ORANGE DRIVER
 GREEN/ORANGE PASSENGER



-3	-2	-1	ITEM NO.	DWG SIZE	PART NO.	DWG NO.	DESCRIPTION	NOTES
LIST OF MATERIALS								
UNLESS OTHERWISE SPECIFIED								
DO NOT SCALE THIS DRAWING. ALL DIMENSIONS ARE IN INCHES.								
ALL DIAMETERS TO BE CONCENTRIC TO COMMON CENTER LINE WITHIN .005 TIR.								
CYLINDRICAL SURFACES AND FACES TO BE SQUARE WITHIN .005 PER INCH.								
THREADS PER ASA AND SAE STANDARDS.								
BREAK ALL SHARP EDGES .005/.015 R OR .005/.015 X 45°±5° CHAMFER.								
HOLE DIA			TOL-.002	HOLE DIA	TOL-.002	HOLE DIA	TOL-.002	
.013-.125			+0.03	.251-.500		+0.05	.751-1.000	
.126-.250			+0.04	.501-.750		+0.07	1.001-2.000	
.251-.500			+0.05	.751-1.000		+0.09	1.001-2.000	
.501-.750			+0.07	1.001-2.000		+0.11		
TOLERANCES ON:								
DECIMALS			FRACTIONS			ANGLES		SURFACE FINISH
.XXX±.010 .XX±.03			±1/64			±1°		63/√
MATERIAL:					FINISH:			
NEXT ASSEMBLY				DATE		DESIGNER		REVISION
				16/12/2013				
MATERIAL:				DATE		DESIGNER		REVISION
CHECKED				DATE		APPD		SCALE



SPEC CONTROL DWG.
FREIGHTLINER M2
 TURN SIGNALS

SIZE	PART NUMBER	REVISION
C		N/C
DRAWING NUMBER		

SCALE: SHEET 1 OF 2