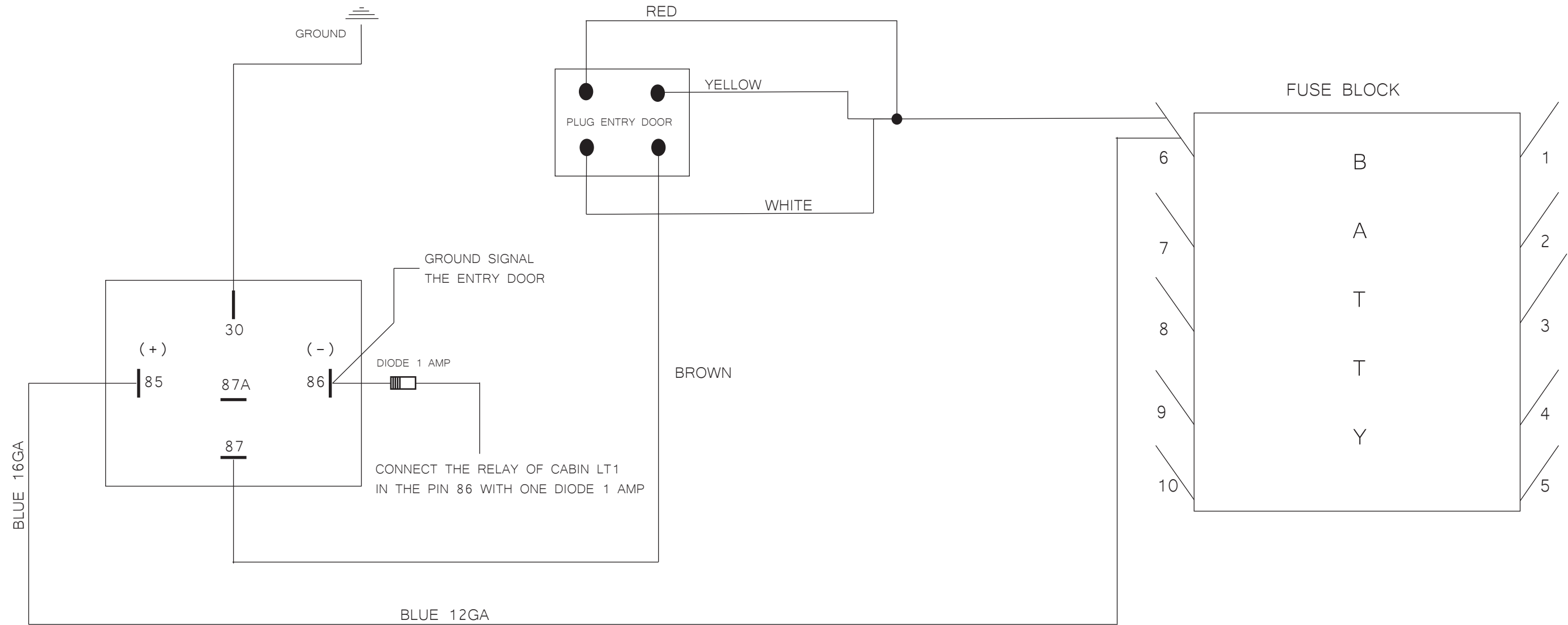


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REVISIONS			
REV	DESCRIPTION	DATE	APPD



-3	-2	-1	ITEM NO.	DWG SIZE	PART NO.	DWG NO.	DESCRIPTION	NOTES
QTY PER DASH NO.	ASSY							
LIST OF MATERIALS								
UNLESS OTHERWISE SPECIFIED								
DO NOT SCALE THIS DRAWING. ALL DIMENSIONS ARE IN INCHES.								
ALL DIAMETERS TO BE CONCENTRIC TO COMMON CENTER LINE WITHIN .005 TIR.								
CYLINDRICAL SURFACES AND FACES TO BE SQUARE WITHIN .005 PER INCH.								
THREADS PER ASA AND SAE STANDARDS.								
BREAK ALL SHARP EDGES .005/.015 R OR .005/.015 X 45°±5' CHAMFER.								
HOLE DIA	TOL-.002	HOLE DIA	TOL-.002	HOLE DIA	TOL-.002	HOLE DIA	TOL-.002	
.013-.125	+.003	.251-.500	+.005	.751-1.000	+.009			
.126-.250	+.004	.501-.750	+.007	1.001-2.000	+.011			
TOLERANCES ON:								
DECIMALS			FRACTIONS	ANGLES	SURFACE FINISH			
.XXX=±.010 .XX=±.03			±1/64	±1°	63/√			
MATERIAL:					FINISH:			
NEXT ASSEMBLY								
DR GABRIELA MORALES			10/27/2014		DESIGN			
CHK					APPD			
					SPEC CONTROL DWG. MODELS, FREIGHTLINER M2, FORD F-650 & F-550 RELAY ENTRY STEP			
SIZE C		PART NUMBER		DRAWING NUMBER		REVISION N/C		
SCALE:							SHEET 1 OF 1	