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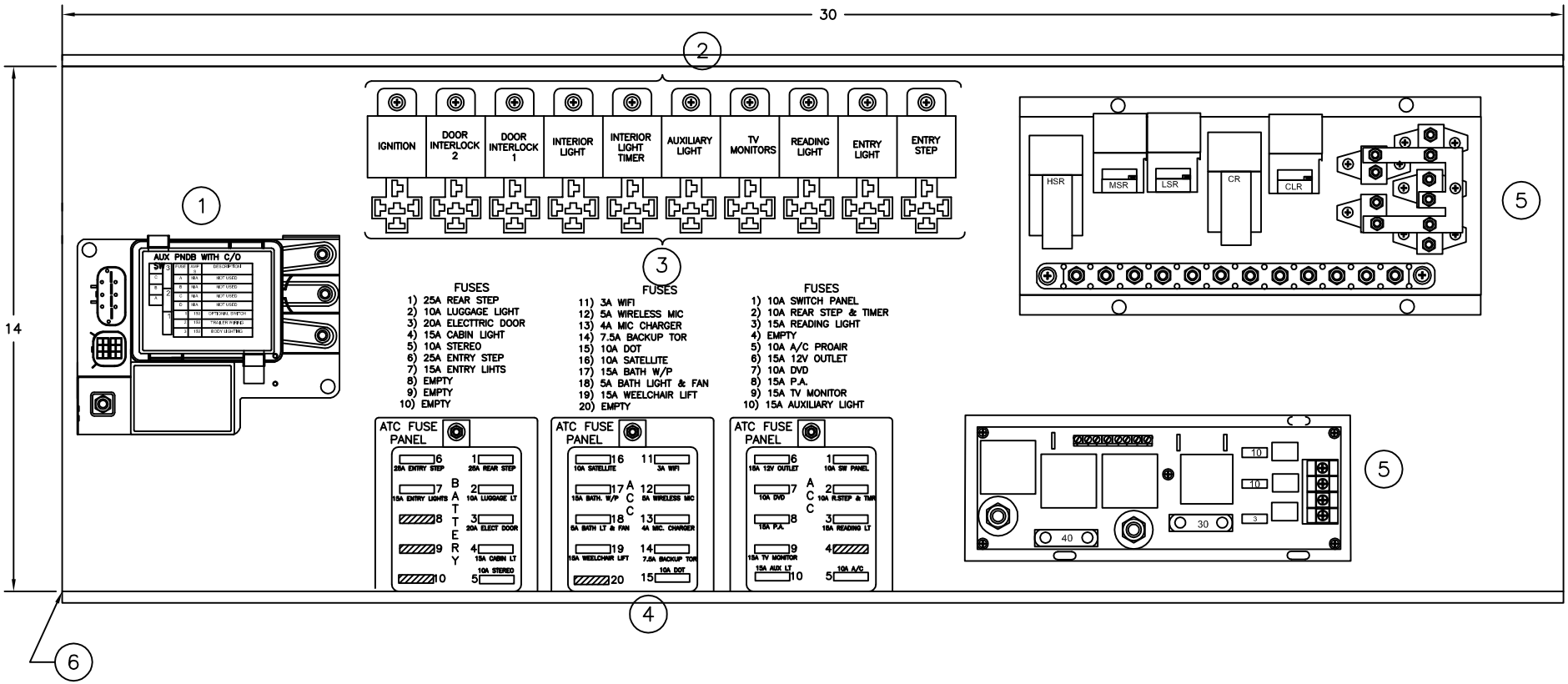
REVISIONS			
REV	DESCRIPTION	DATE	APPD
N/C	NEW DRAWING RELEASE	6/18/13	



QUANTITY	ITEM NUMBER	DESCRIPTION
6	1	PANEL, ELECTRICAL BOARD
5	2	A/C DIGITAL THERMOSTAT & RELAY BOARD
4	3	FUSE BLOCK, 10ATC POSITION
3	10	RELAY SOCKET, MINI PANEL MOUNT
2	10	RELAY, BOSCH, 0-332-209-159
1	1	SOLENOID OEM FREIGHTLINER

LIST OF MATERIALS

UNLESS OTHERWISE SPECIFIED
DO NOT SCALE THIS DRAWING. | ALL DIMENSIONS ARE IN INCHES.
ALL DIAMETERS TO BE CONCENTRIC TO COMMON CENTER LINE WITHIN .005 TIR.
CYLINDRICAL SURFACES AND FACES TO BE SQUARE WITHIN .005 PER INCH.
THREADS PER ASA AND SAE STANDARDS.
BREAK ALL SHARP EDGES .005/.015 R OR .005/.015 X 45°±5° CHAMFER.

HOLE DIA	TOL-.002	HOLE DIA	TOL-.002	HOLE DIA	TOL-.002
.013-.125	+.003	.251-.500	+.005	.751-1.000	+.009
.126-.250	+.004	.501-.750	+.007	1.001-2.000	+.011

XX-XXXX
NEXT ASSEMBLY
TOLERANCES ON: DECIMALS .XXX=±.010 .XX=±.03 | FRACTIONS ±1/64 | ANGLES ±1° | SURFACE FINISH 63
MATERIAL:
FINISH:
DR GABRIELA MORALES 04/27/2015 DESIGN
CHK APPD

GRECH MOTORS LLC

SPEC CONTROL DWG.

RELAY BOARD

COMPONENTS DISTRIBUTION
FREIGHTLINER M2 SHUTTLE BUSES

SIZE C | PART NUMBER N/A | DRAWING NUMBER | REVISION N/C
SCALE: NONE | SHEET 1 OF 1