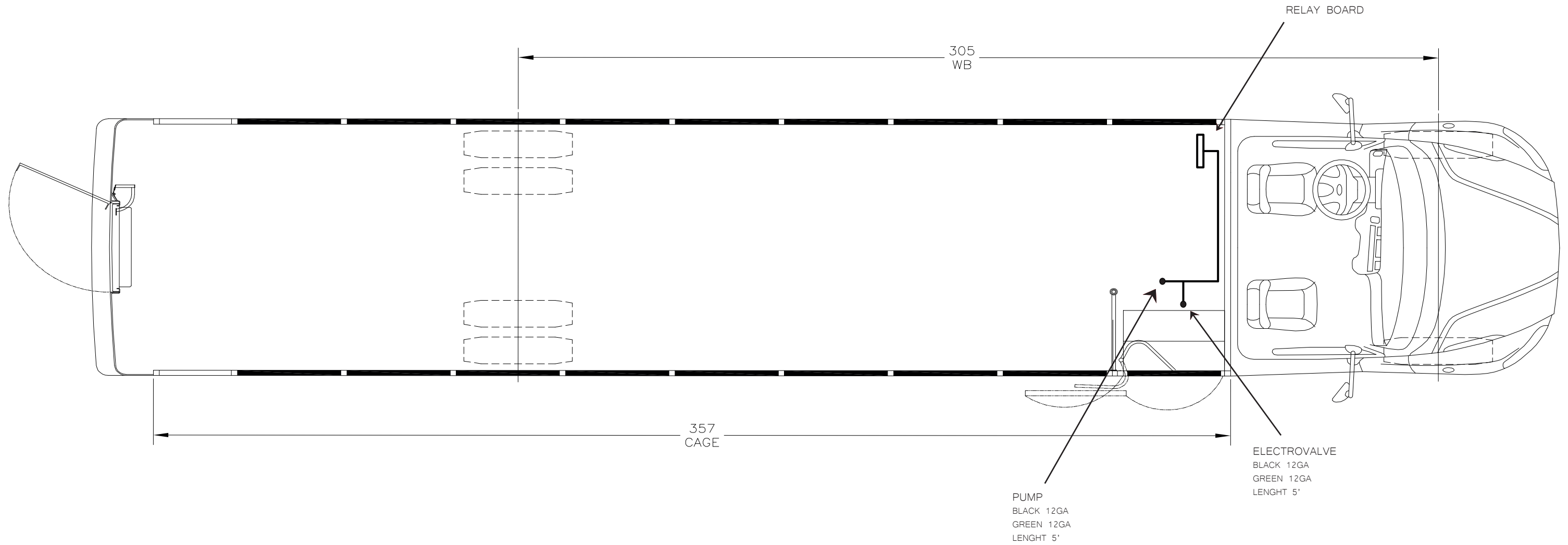



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REVISIONS			
REV	DESCRIPTION	DATE	APPD



-3	-2	-1	ITEM NO.	DWG SIZE	PART NO.	DWG NO.	DESCRIPTION	NOTES		
QTY PER DASH NO. ASSY			LIST OF MATERIALS						 <p>SPEC CONTROL DWG.            FREIGHTLINER M2            FORD F-650 &amp; FORD F-550            PUMP &amp; ELECTROVALVE</p>	
UNLESS OTHERWISE SPECIFIED										
DO NOT SCALE THIS DRAWING. ALL DIMENSIONS ARE IN INCHES.										
ALL DIAMETERS TO BE CONCENTRIC TO COMMON CENTER LINE WITHIN .005 TIR.										
CYLINDRICAL SURFACES AND FACES TO BE SQUARE WITHIN .005 PER INCH.										
THREADS PER ASA AND SAE STANDARDS.										
BREAK ALL SHARP EDGES .005/.015 R OR .005/.015 X 45°±5° CHAMFER.										
HOLE DIA		TOL-.002		HOLE DIA		TOL-.002		HOLE DIA		TOL-.002
.013-.125		+.003		.251-.500		+.005		.751-1.000		+.009
.126-.250		+.004		.501-.750		+.007		1.001-2.000		+.011
TOLERANCES ON:			DECIMALS			FRACTIONS		ANGLES	SURFACE FINISH	
.XXX=±.010			.XX=±.03			±1/64		±1°	63	
MATERIAL:			FINISH:						SIZE C PART NUMBER DRAWING NUMBER REVISION N/C	
NEXT ASSEMBLY			SCALE:							
DR GABRIELA MORALES			11/12/2013		DESIGN		APPD	SHEET 1 OF 1		