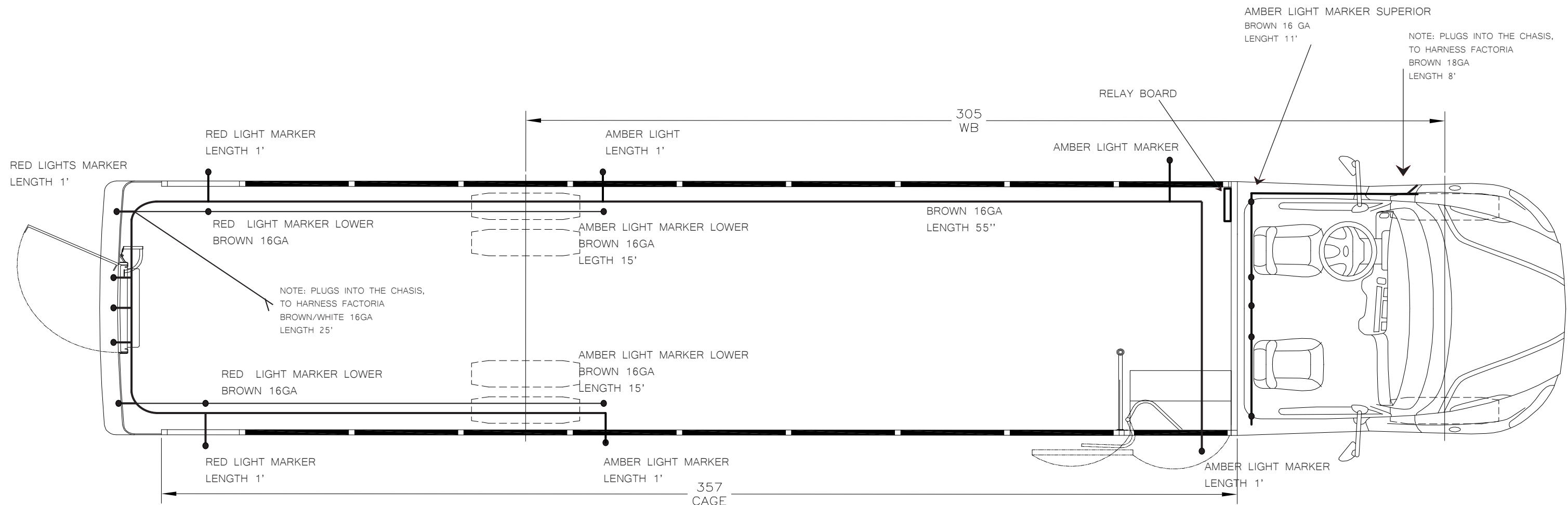


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REVISIONS			
REV	DESCRIPTION	DATE	APPD



-3	-2	-1	ITEM NO.	DWG SIZE	PART NO.	DWG NO.	DESCRIPTION	NOTES	
QTY PER DASH NO.	ASSY								
LIST OF MATERIALS									
UNLESS OTHERWISE SPECIFIED									
DO NOT SCALE THIS DRAWING. ALL DIMENSIONS ARE IN INCHES.									
ALL DIAMETERS TO BE CONCENTRIC TO COMMON CENTER LINE WITHIN .005 TIR.									
CYLINDRICAL SURFACES AND FACES TO BE SQUARE WITHIN .005 PER INCH.									
THREADS PER ASA AND SAE STANDARDS.									
BREAK ALL SHARP EDGES .005/.015 R OR .005/.015 X 45°±5° CHAMFER.									
HOLE DIA		TOL-.002	HOLE DIA	TOL-.002	HOLE DIA	TOL-.002			
.013-.125		+ .003	.251-.500		+ .005	.751-1.000		+ .009	
.126-.250		+ .004	.501-.750		+ .007	1.001-2.000		+ .011	
TOLERANCES ON:									
DECIMALS			FRACTIONS		ANGLES	SURFACE FINISH			
.XXX=±.010			.XX=±.03		±1/64	±1°			
MATERIAL:									
FINISH:									
GRECH MOTORS LLC									
SPEC CONTROL DWG.									
FORD F-650 & FREIGHTLINER M2 LIGHTS EXTERIORS									
DR	ANA GABRIELA MORALES ZAPIEN	05/12/2013	DESIGN						REVISION
CHK			APPD						N/C
SCALE:								SHEET 1 OF 2	